

HIGH BUILD VINYL ACRYLIC ANTI-CORROSIVE PRIMER/FINISH

INTRODUCTION

A general quick drying chemical resistant finish designed to withstand chemicals, weak alkalis and acids.

AVAILABILITY

Supplied to customer requirements.  
Numerous British Standard and special shades are available from stock.

PACKAGE SIZES

Supplied in 5 litres and 20 litres.

COMPOSITION

Vinyl acrylic copolymer with organic and/or inorganic pigments including zinc phosphate in a suitable solvent blend.

APPEARANCE WHEN DRY

Semi Gloss

SHELF LIFE

12 months minimum

SOLIDS BY WEIGHT

45% Typical

SOLIDS BY VOLUME

30 ± 2% Typical

SPECIFIC GRAVITY

1.05 - 1.15 Kg/Ltr

FLASH POINT

26°C.

DRYING TIMES

Surface dry: 15 minutes at 18°C - 21°C.

Hard dry: 3 - 4 hours at 18°C - 21°C.

VISCOSITY AS SUPPLIED

6.5 – 7.0 Poise.

SURFACE PREPARATION

Apply directly onto a suitable primed surface.

THEORETICAL COVERAGE

Applied at 4<sup>2</sup>m per litre will give a DFT of 75µ.

APPLICATION

For airless spray use a 18-21 thou. tip size with a minimum tip pressure of 2000 p.s.i.

OVERCOATING

Coat on coat. 6 hours at 18°C - 21°C.

SOLVENT FOR THINNING AND CLEANING EQUIPMENT

800/002 Thinners

HEALTH & SAFETY INFORMATION

This data should be read in conjunction with product safety data sheet 89.

ADDITIONAL INFORMATION

The details and information contained herein, are to the best of our knowledge correct but may from time to time be subject to revision. We will endeavour to keep customers informed of any changes that may occur but we advise that if in any doubt, contact is made with the manufacturer to establish the data is of the latest available. We would point out that whilst we have striven to ensure the details are as accurate as possible, we offer no guarantee as application conditions and techniques are beyond our control.